

2

Oak Grading: Andante



ANDANTE

Knots, permitted:

- cracked knots up to 2cm (diam.)
- solid (healthy) knots up to 3cm (diam.)
- knots (filled) up to 1cm (diam.)
- Knots and other defects up to 5mm from the ends
- Cat spots



ANDANTE

Sapwood/ Color variations permitted:

- white, bright sapwood, max 5mm width, length unlimited
- Grey sapwood (close to wood color) max. 10mm width, length unlimited

- Sapwood max $\frac{1}{4}$ of the width and up to $\frac{1}{2}$ of the length
 - 138mm planks: max. 1/6 boards
 - 181/209 planks: max. 1/8 boards



ANDANTE

Color differences permitted:

- natural color variations
- light storage marks / watermarks, limited to 1 per board

Wood structure permitted:

- mirror
- quartersawn and riftsawn board texture
- Occasional insect holes (max. 3/board)